

Date: Thursday, 1/17/2008 3:25:43 PM  
User: Kim Johnston

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : REPLACEMENT WINDOW
Job Number : 36825	
Estimate Number : 11064	
P.O. Number :	Part Number : D2942
This Issue : 1/17/2008 S.O. No. :	Drawing Number : D2942 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : THERMOFORMING	Drawing Revision : C
Previous Run : 32993	Material :
Written By :	Due Date : 2/10/2008 Qty: 20 Um: Each
Checked & Approved By : <u>08 01 18</u>	
Comment : Est. D 01.06.05 New process EC	
Est. E Thermoform in house 07.03.07 DL	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	D2956	Window Frame
-----	-------	--------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)

Window Frame

Pick:

Qty	Part Number	Description	Batch	
1	D2956	Window Frame	B36857(5)	B33063(15) 08/02/22 SAD

2.0	D2958	Window
-----	-------	--------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)

Window

B36858 → (10) B33064 (10) 20 SAD 08/02/22

3.0	D2126	Seal
-----	-------	------



Comment: Qty.: 5.6250 f(s)/Unit Total : 112.5000 f(s)

Seal

Pick:

Qty	Part Number	Description	Batch	
1	D2126 (67.0")	Seal	B34718	SAD 08/02/22

4.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2942

clean & wrap in plastic.

SAD 08/02/22 (20) 22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: P Date: 08/02/25  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 1/17/2008 3:25:43 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REPLACEMENT WINDOW

Job Number: 36825

Part Number: D2942

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC5

INSPECT WORK TO CURRENT STEP



*4602-25 (20)*



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *209*

*8/2/25 50 (20)*

7.0

QC21

FINAL INSPECTION/W/O RELEASE



*(20)*

Comment: FINAL INSPECTION/W/O RELEASE

*208/12/05*

Job Completion



*2008/2/25 (20)*

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

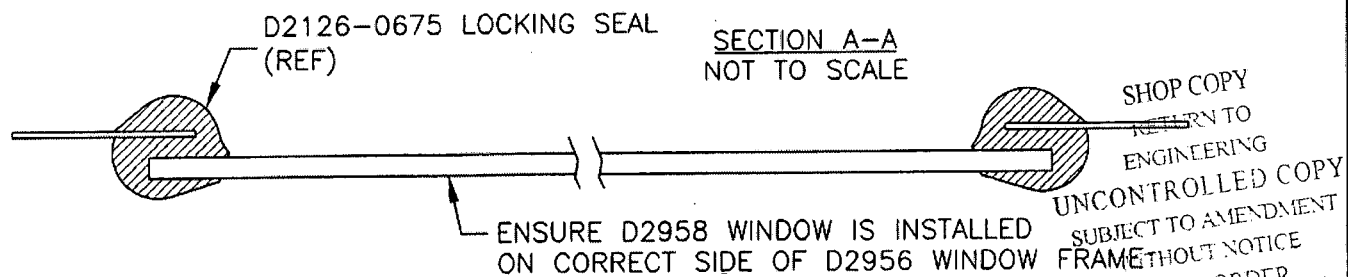
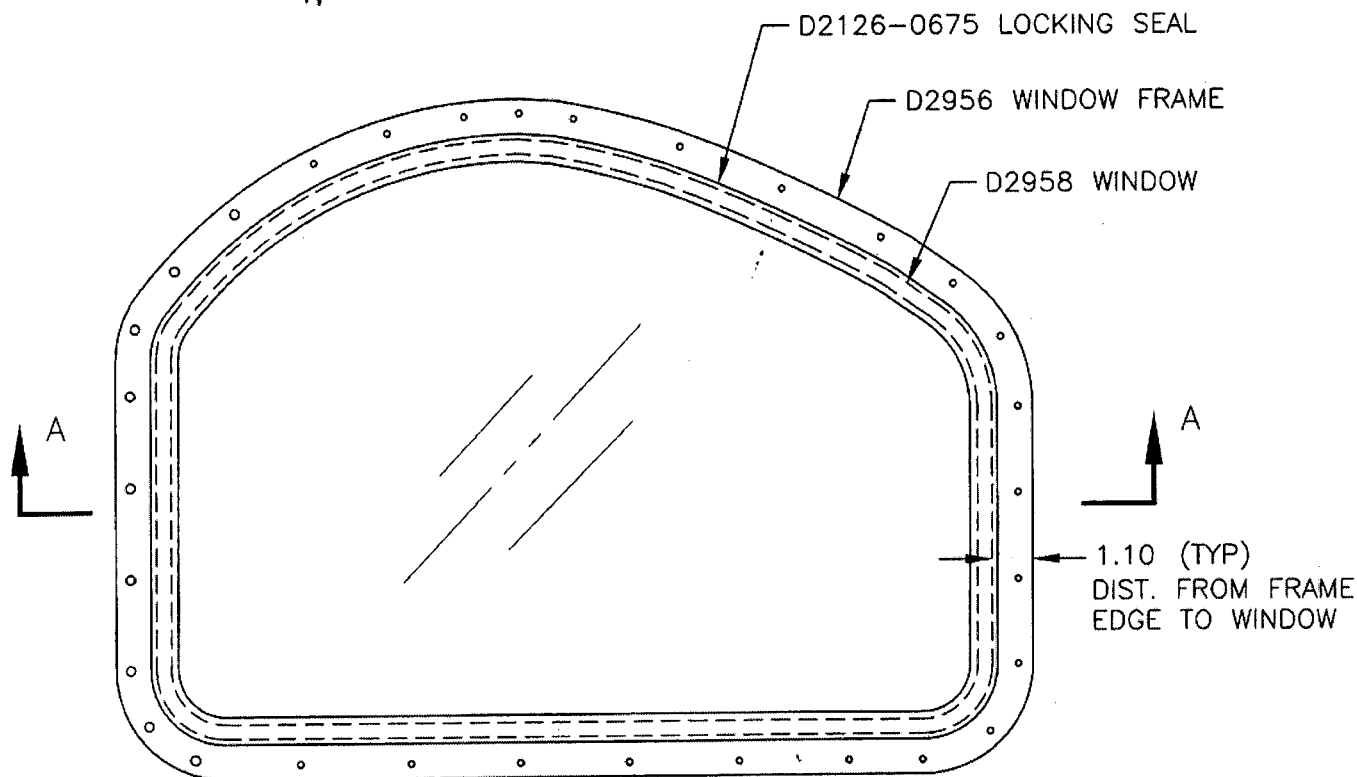
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2942	REV. C SHEET 1 OF 1
DATE 01.05.31		TITLE REPLACEMENT WINDOW	SCALE 1:5
A	00.01.20	NEW ISSUE	
B	00.02.23	CHANGED FROM RIVET TO SCREW; NOW SEALED ON EDGE ONLY (NCR 407)	
C	01.05.31	WINDOW NOW INSTALLED WITH SEAL	

RELEASED  
01.06.05



1) ALL DIMENSIONS ARE IN INCHES  
2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
FRAME WITHOUT NOTICE  
WORK ORDER  
NO. 36825

Copyright © 2000 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

